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Link do produktu: <https://www.specdiag.pl/komatsu-d65e-p-12-d65ex-px-12-instrukcje-napraw-schematy-instalacji-dtr-komatsu-d65-p-1068.html>



Komatsu D65E, P-12, D65EX, PX-12 - Instrukcje Napraw + Schematy Instalacji + DTR - Komatsu D65

Cena

250,00 zł

Opis produktu

Komatsu D65, D65E, P-12, D65EX, PX-12 - instrukcje napraw - schematy instalacji

DISASSEMBLING

STEP 11

Remove the brake shaft.



STEP 12

Remove the toothed ring.



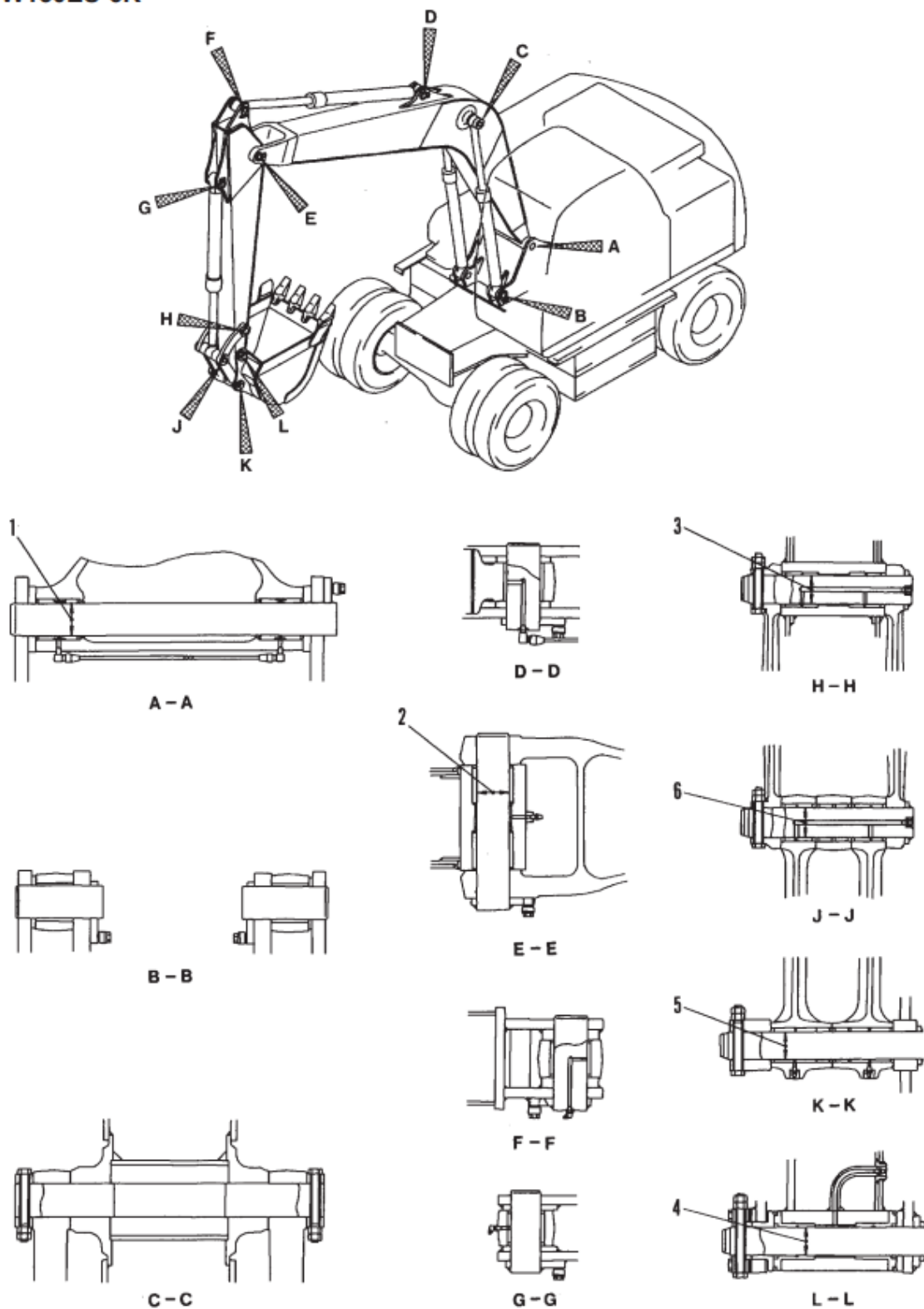
STEP 13

Remove the 1st stage sun gear.

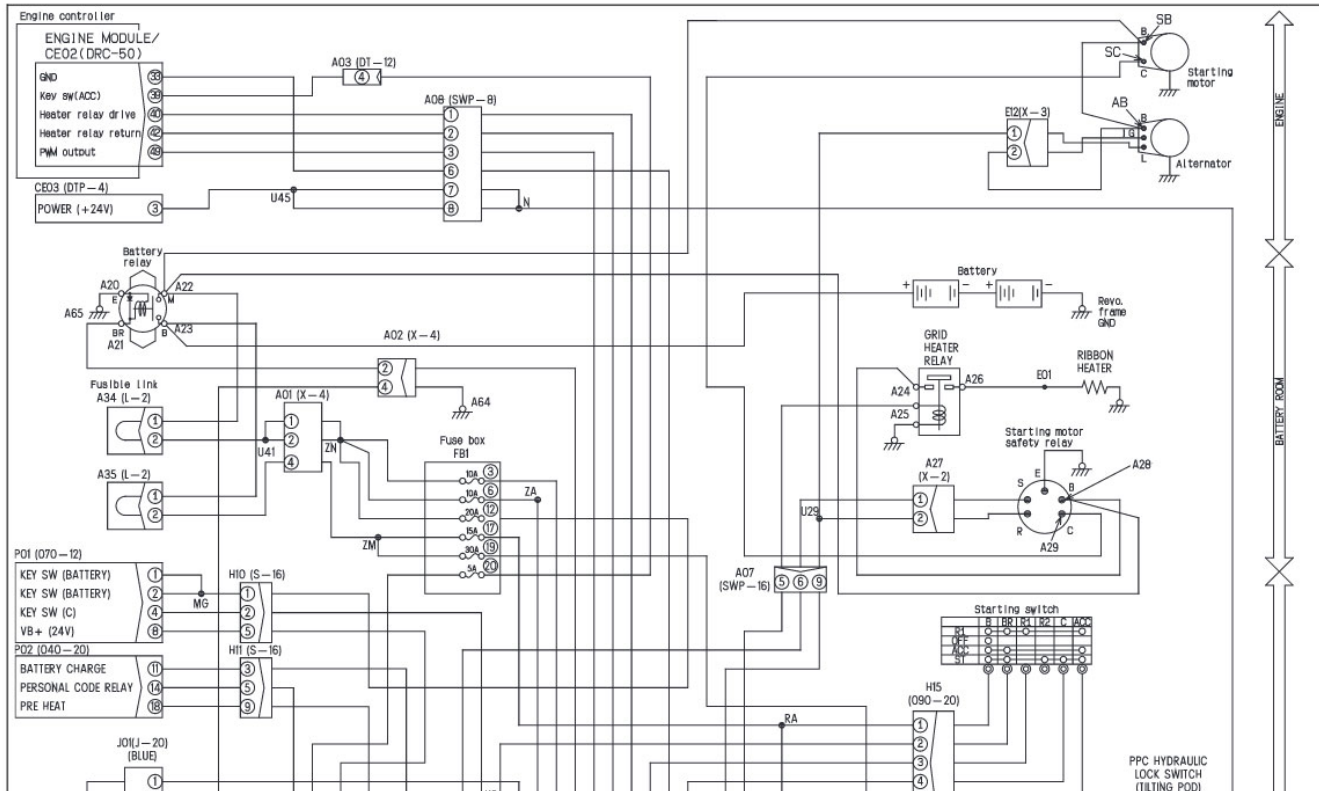


WORK EQUIPMENT - ONE PIECE BOOM

PW150ES-6K



Circuit diagram related to engine preheater/starting motor/charging system



 **90 ± 3 Nm {9.2 ± 0.3 kgm}**

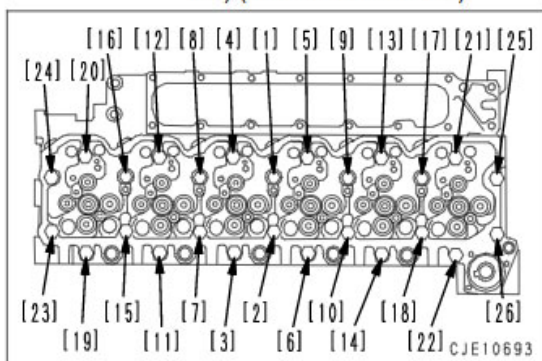
2]

 **Recheck the torque:
90 ± 3 Nm {9.2 ± 0.3 kgm}**

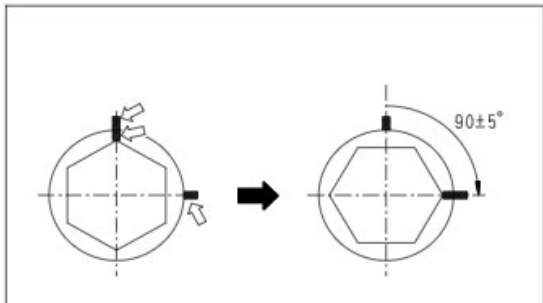
3]

 **90° ± 5° (Tighten with an angle tightening tool.)**

- a Tool **A6**: wrench is adopted for angle tightening. (Refer to the tool list.) (Refer to the tool list.)



- When an angle tightening tool is not used:
Put marks on the cylinder head and bolts with a felt-tip pen, and then tighten the bolts an additional 90° ± 5°.



3. Install push rods (57).
4. Install rocker arm support (58).



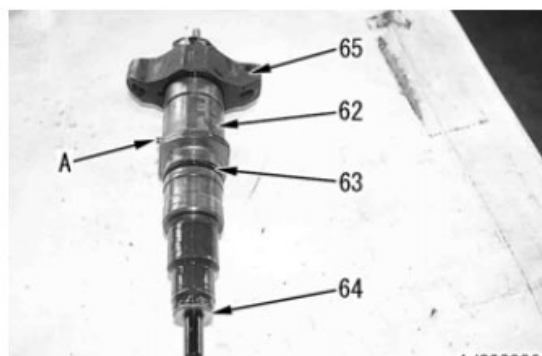
5. Fuel injector assembly

- ✗ Check that there is no damage or dust on the fuel injector sleeve.

- 5.1. Install O-ring (63) and gasket (64) to fuel injector (62).
- 5.2. Coat O-ring (63) and the head side of fuel injector (62) with engine oil (EO15W-40).

 O-ring (63) and the head side of fuel injector (62): **engine oil (EO15W-40)**

- 5.3. Install holder (65) to fuel injector (62) with concavity and convexity (A) fitted together.



DISASSEMBLY OF PRESSURE COMPENSATION VALVE ASSEMBLY

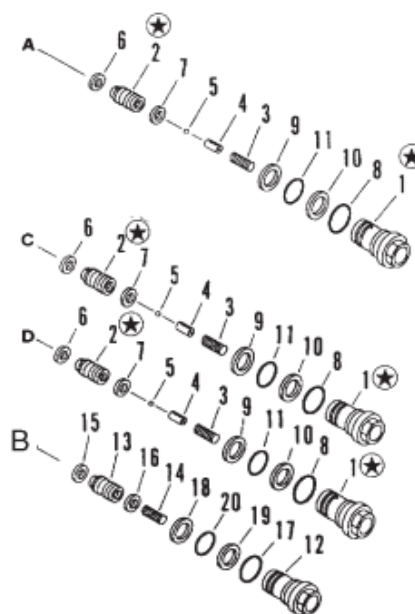
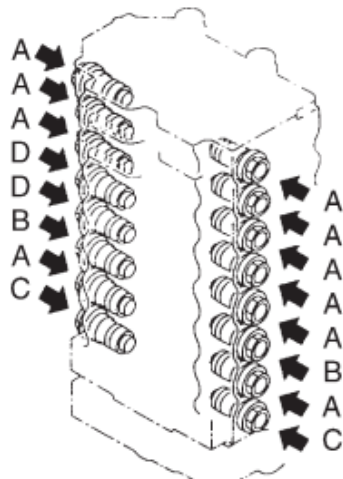
Pressure compensation valves

A: For bucket CURL/DUMP, boom Lower arm IN, stabiliser

C: For swing LEFT/RIGHT

D: For arm OUT, boom RAISE

B: For travel



• Disassembly of pressure compensation valves A,C,D

- The structure of the parts for pressure compensation valves A, C en D is the same, but the part number for the assembly marked ★ is different, so be careful when assembling.

1. Remove piston (2) and spring (3) from sleeve (1).
2. Remove plug (4) and ball (5) from piston (2).
3. Remove seals (6) and (7) from piston (2).
4. Remove O-ring (8) from sleeve (1), then remove seals (9) and (10), and O-ring (11).

- * After disassembling, if there is any abnormality in sleeve (1), piston (2), plug (4), ball (5), or seals (6) and (7), replace the whole pressure compensation valve assembly.

• Disassembly of pressure compensation valve B

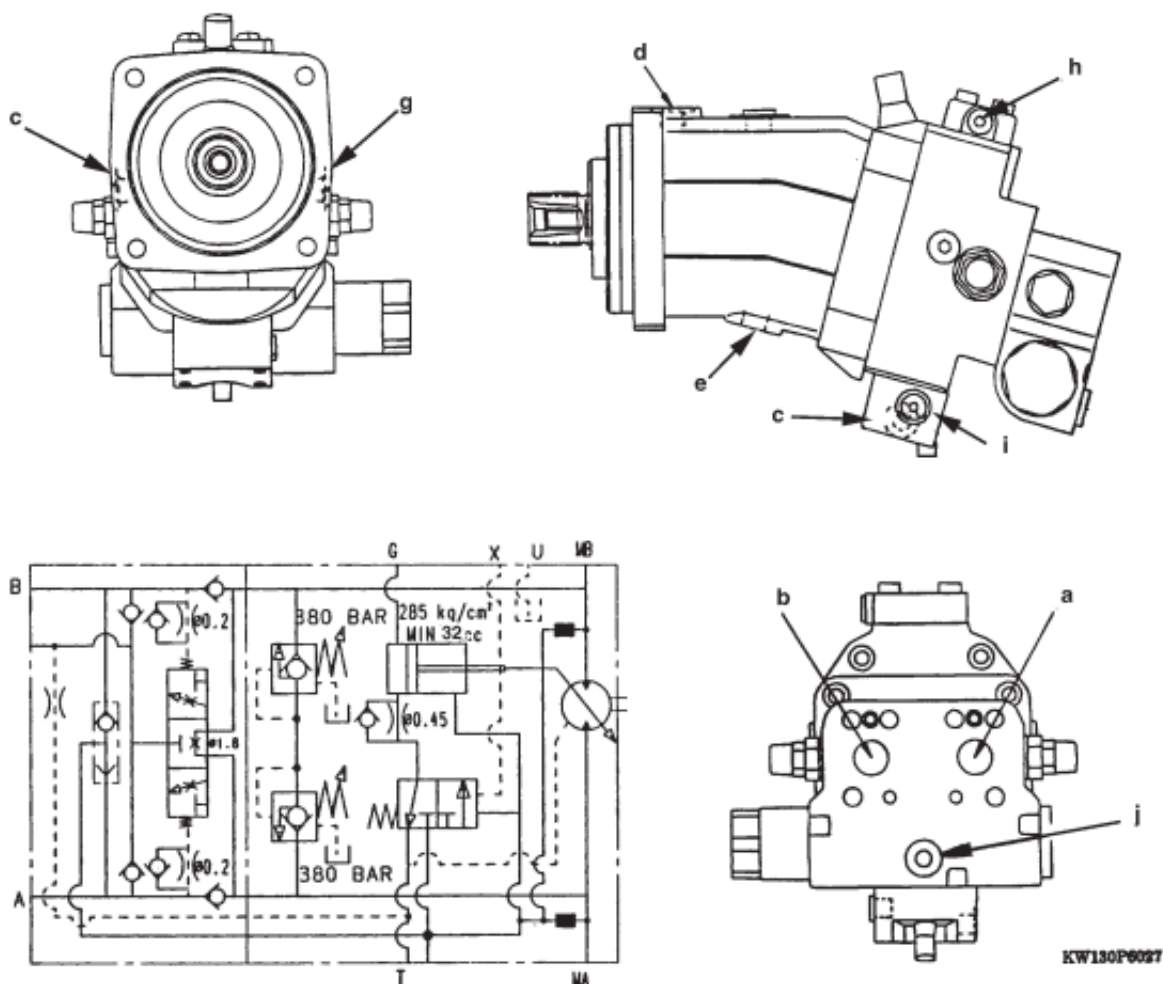
1. Remove piston (13) and spring (14) from sleeve (12).
2. Remove seals (15) and (16) from piston (13), then remove O-ring (17), seals (18) and (19), and O-ring (20) from sleeve (12).

- * After disassembling, if there is any abnormality in sleeve (12), piston (13), or seals (15) and (16), replace the whole pressure compensation valve assembly.

IDENTIFICATION OF PRESSURE COMPENSATION VALVE ASSEMBLY

Valves are identified by markings on the valve assembly.

FRONT TRAVEL MOTOR (20 Km/h TRAVEL SPEED SPEC.)



HYDRAULIC SCHEMATIC

SPECIFICATIONS

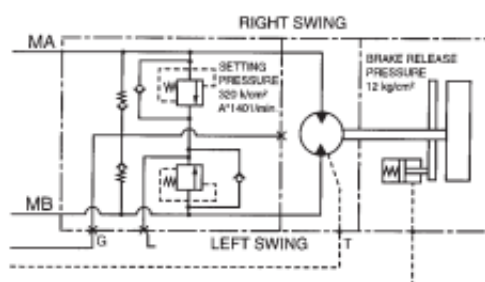
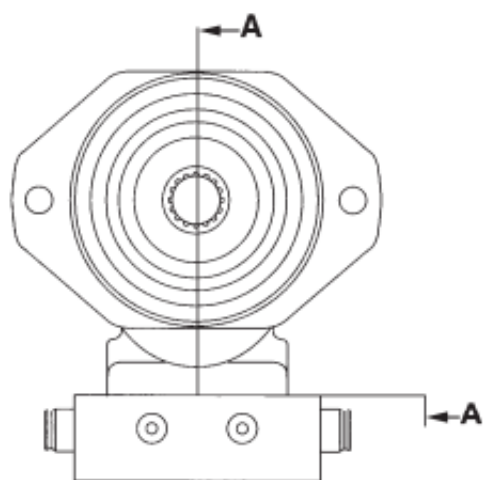
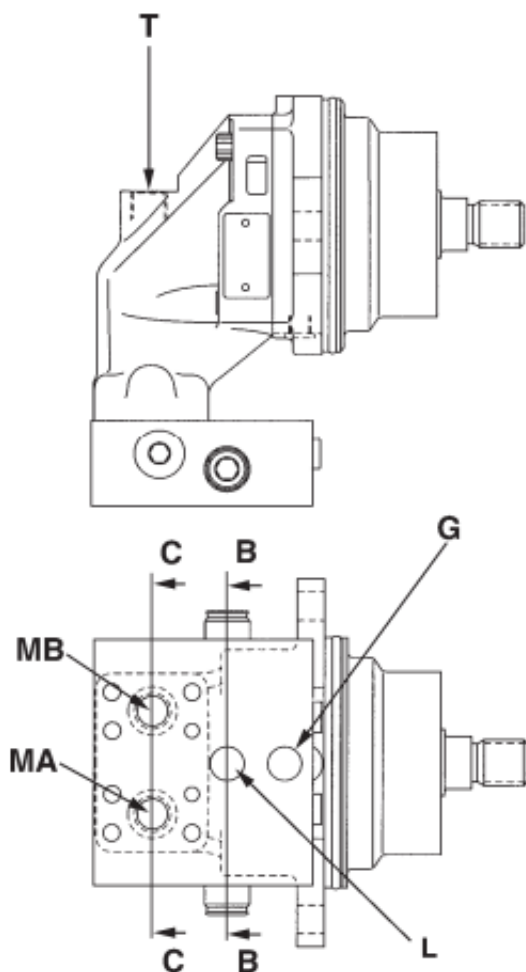
Type: Variable displacement piston motor

Theoretical delivery: Min. 32 cc/rev
Max. 80 cc/rev

Hi-Lo switching-pressure: 2.94 MPa (30 kg/cm²)
Rated speed: 4968 rpm. (Max)

- a. Motor inlet (A)
- b. Motor outlet (B)
- c. Override pressure port (X)
- d. Drain port (U)
- e. Drain port (T)
- f. Pressure test port (MB)
- g. Pressure test port (MA)
- h. Pressure test port (M1)
- i. Pressure test port (G)

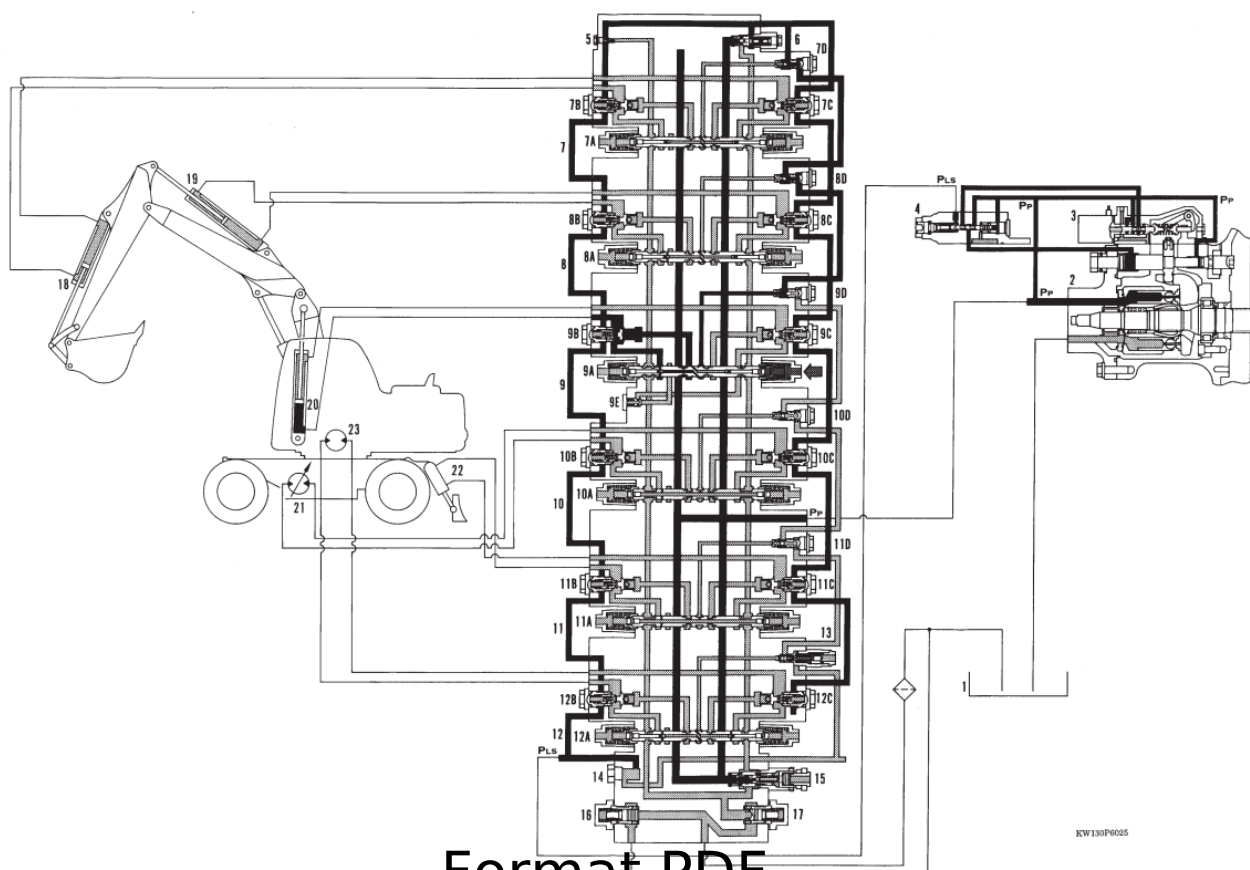
SWING MOTOR



- a. Port **G** (to control valve TSW port)
- b. Port **MB** (from control valve)
- c. Port **MA** (from control valve)
- d. Port **T** (to tank)
- e. Port **L** (plugged)

SPECIFICATIONS

Type	F12-060-MF-CV-C-509
Theoretical delivery	59.8 cc/rev
Safety valve set pressure	31.36 MPa (320 kg/cm ²)
Rated speed	2250 rpm



Format PDF
Język angielski

10-89

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Szukasz instrukcji napraw, schematów lub DTR do innego modelu? Zadzwoń lub napisz do nas.